

# Front Fender Decal Package Installation

## Installation Instructions Part Number

85126009

To enable a successful installation of decals please refer to 52524.01V Accessory Decal Installation Tips and Tricks at <https://techtube.gallery.video/detail/video/5991123051001/52524.01v-accessory-decal-installation-tips-and-tricks?autoStart=true&q=decals>

**Note:** Video is referenced from the GM Tech Tube in Center of Learning.

### Front Fender Decal Package Installation

DESCRIPTION	QUANTITY
Decal - Front Fender LH	1
Decal - Front Fender RH	1
Template - Front Fender LH	1
Template - Front Fender RH	1
Solvent Wipe	2
Installation Instructions	1
Plastic Squeegee	1

### Tools Required

- Lint-free towels
- Hair Dryer
- Spray bottle that contains a wetting solution (3 or more drops of unscented liquid detergent mixed with 24 oz. of water)
  - Note:** The decal needs to float on the painted surface for easy positioning, if the adhesive is sticking to the painted surface then add more drops of soap to the spray bottle. Do NOT use Commercial premixed soap solution.
- Plastic Squeegee (Included in the kit)
  - Note:** Only use the included plastic squeegee to work the decals. Using the incorrect squeegee will damage the decals.
- Sewing Needle or Thin Pin
  - Note:** Do NOT use a razor blade.

### IMPORTANT NOTES

1. The installation of these decals is difficult; the employment of a trained installation professional (ADI) is recommended.
2. For optimum results, the body surface should be between 70°F/21°C and 90°F/32°C at the time of installation and for a minimum of 30 minutes after.
3. Power-washing decals is discouraged. If used, a power-wash wand can not be within 24 inches of the decal and should never be pointed at an edge.
4. The use of a wax, polish or buffing wheel is strongly discouraged, as the surface finish can be damaged and/or modified.

**Caution:** After a decal installation has been complete, do not high pressure wash the vehicle for 72 hours.

## Installation Procedure

1. The body surface should be between 70°F/21°C and 90°F/32°C at the time of installation and for a minimum of 30 minutes after.
2. Initially wash the entire vehicle, then thoroughly wash the front fender surface with warm soap and water.
3. Clean the surface with solvent wipe and remove any residue with a clean, lint-free cloth.



**Note:** RH is symmetrically opposite.

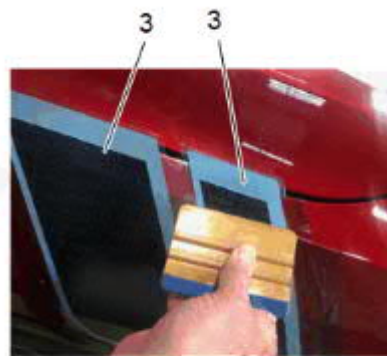
4. Cut and position and tape template (1) to front fender body lines as shown.
5. Using the wetting solution in the spray bottle, set the nozzle to a fine mist and saturate the fender.
6. Place the decal face-down on a flat surface and slowly remove the release liner (the adhesive will now be exposed).
7. Use the wetting solution to saturate the exposed adhesive side of the decal.



8. Temporarily align the front edge of the blue premask carrier (1) to the upper edge of the fender panel while aligning the rear edge of the blue premask carrier (2) to the upper edge of fender panel and to the template (3).
9. Allow the vertical portion to drape over the side.



10. Align the lower edge of the premask (1) to the fender panel edge just above the wheel well.

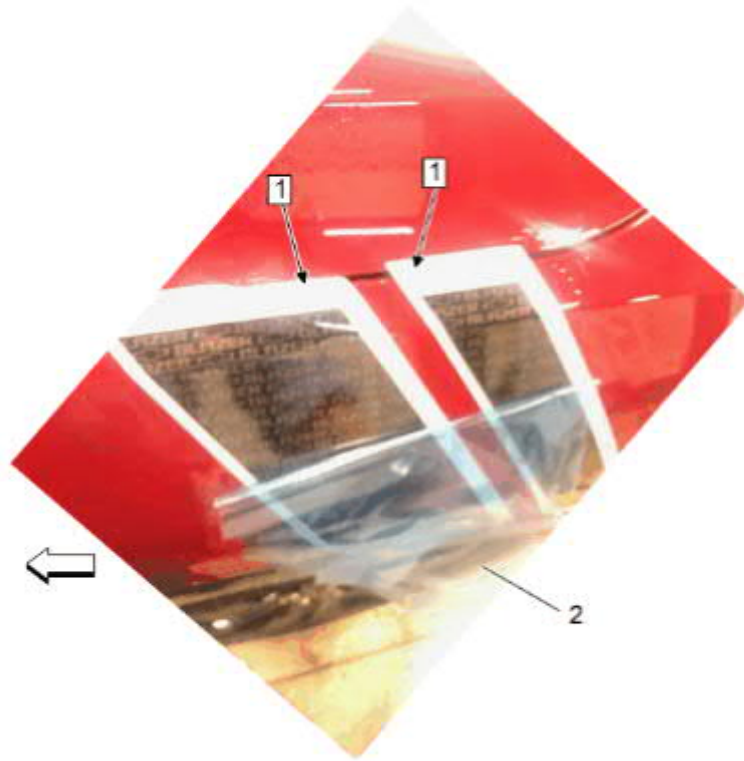


**Note:** Arrows represent squeegee direction.

**Note:** RH is symmetrically opposite.

11. Using a plastic squeegee, press the decal (1) into place onto the vertical portion of the fender. Refer to arrow pattern and wet out as shown.
12. Press the decal into place along the intersection between the vertical (lower) (2) and horizontal (upper) (3) sections of the panel as shown.

**Note:** Ignore the top alignment/horizontal section of the decal as this is designed to fold into alignment.



13. Lift the upper portion from the panel (1) to assure that pre-adhesion has not occurred.
14. At the intersection, allow the decal to fold onto the upper (horizontal) surface of the fender and press into place using the plastic squeegee and wet out.
15. Press any folds into place.
16. The decal will automatically align to the fender edges.
17. Finalize by pressing the horizontal portion into place (1).
18. Inspect and wet out any visible bubbles that are remaining before removal of the blue premask carrier.
19. Carefully remove the premask (2) at 180 degrees i.e. parallel to the vehicle surface.
20. After premask removal, NEVER use an uncovered squeegee to re-press a decal into place. Wrap the squeegee with a towel and re-spray the surface with surfactant.
21. If bubbles are present after premask carrier removal, wrap a towel around the squeegee and carefully attempt to push the bubble to the side of the decal. If the bubble cannot be moved, use a sewing needle to pierce the bubble and press the remaining solution from beneath the decal.  
**Note:** The pin must be inserted in the side of the bubble, not the top to prevent the pin from breaking the paint and cause corrosion. See "Accessory Decal Installation Tips and Tricks" video for demonstration.
22. For any areas that may have become unsealed, apply heat using a hair dryer and then use a towel to gently press the decal into place. Be extremely careful to not overheat and melt the decal. Do not get too close to the decal with hair dryer, keep at least a few inches away and five seconds maximum per a two inch area.





**Note:** After a decal installation has been complete, do not high pressure wash the vehicle for 72 hours.

23. Check for consistent gap between decal (1) and wheel well opening (2).
24. Remove template.
25. Installation complete, LH shown (RH opposite).