

Nudge Bar License Plate Mounting Instructions

If your state requires front-mounted license plates, follow the instructions listed.

1. If the Nudge Bar Assembly has been mounted to the vehicle, proceed to Step 3. Otherwise, proceed to Step 2.
2. Place the Nudge Bar Assembly on a stable surface
3. Open the Drill Template and cut along the dashed line between the tape location indicators.
4. Cut out and remove the cross-hatched area as indicated.
5. Nest the U-shaped cutout around the top center bolt above the lettering.
6. Align the top edge of the template with the top edge of the Nudge Bar Panel and tape in the 4 locations indicated.
7. Using a center punch, mark the 4 drilling locations by punching through the template. Ensure that punch locations are visible on the Nudge Bar Panel before removing the template.
8. *** Be sure to protect the vehicle's bumper to avoid damage when drilling. ***
9. Remove the template and drill 4 mounting holes at the punched locations using a 6.4mm (1/4in) drill.
10. Refer to Document ID 2834194 to apply corrosion protectant to the cut surfaces.
11. Using short spacers at the upper hole locations and long spacers at lower hole locations, install the bolt through the license plate, and then through the spacer, and then through the Nudge Bar Panel.
12. Install nuts to each bolt using a T30 driver and M10 socket. Torque to 12Nm.

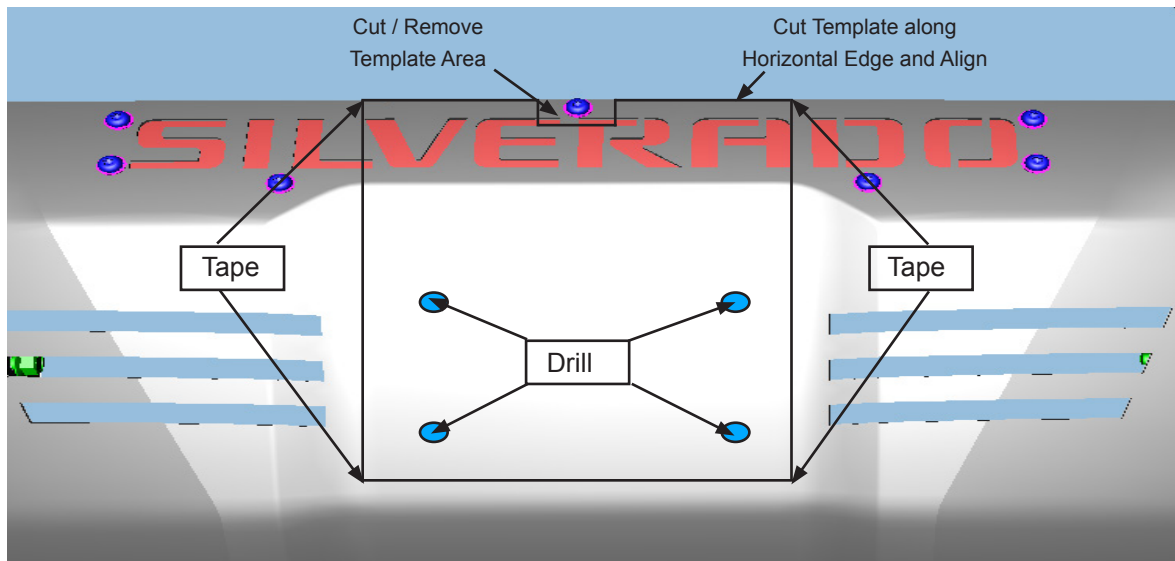


Figure 1. Align Drill Template to top edge as shown and securely tape in place before drilling.

DATE	REVISION	AUTH	DR
01DE15	Initial Release - Alex Williams	2377671	

INSTALLATION INSTRUCTIONS	
Nudge Bar License Plate Mounting	
PART NO.	84100474
SHEET	1 OF 3

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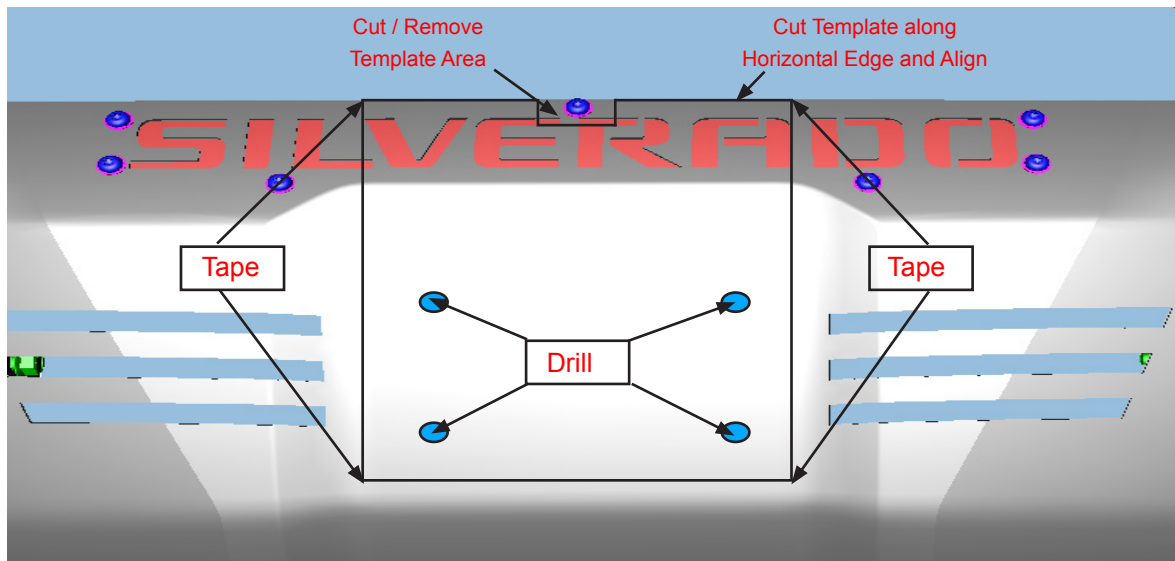


Figure 1. Align Drill Template to top edge as shown and securely tape in place before drilling.

Nudge Bar License Plate Mounting					IR 01DE15	PART NO. 84100474	SHEET 2 OF 3
<small>ALL INFORMATION WITHIN ABOVE BORDER TO BE PRINTED EXACTLY AS SHOWN ON 8.5 x 11 WHITE 16 POUND NON-BOND RECYCLABLE PAPER. PRINT ON BOTH SIDES, EXCLUDING TEMPLATES. TO BE UNITIZED IN ACCORDANCE WITH GM SPECIFICATIONS.</small>	DATE	REVISION	AUTH	DR	INSTALLATION INSTRUCTIONS Nudge Bar License Plate Mounting		
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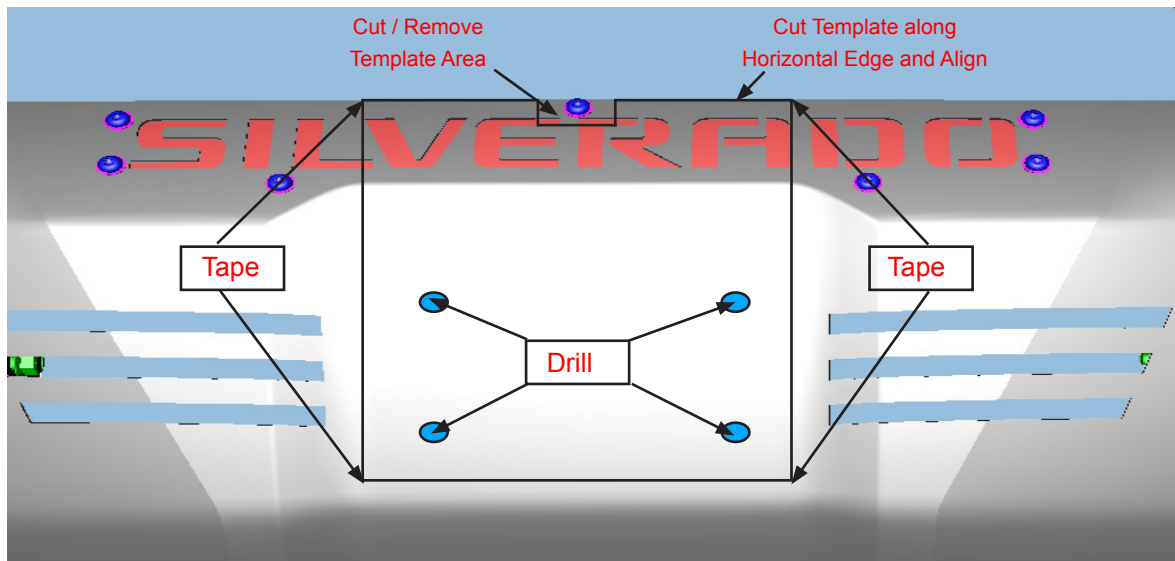


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